

# NYLO-MONO®

## **FACT-DATA**<sup>©</sup>

#### MANUFACTURER

FORTA CORPORATION, 100 Forta Drive, Grove City, PA, U.S.A., 16127-6399 TELEPHONE: 1-800-245-0306, (724) 458-5221; FAX: (724) 458-8331; www.forta-ferro.com

#### **GENERAL DESCRIPTION**

FORTA<sup>®</sup> NYLO-MONO<sup>®</sup> is an **easy to finish**, fully oriented, 100% virgin nylon fibrous monofilament designed to function as a plastic shrinkage reinforcement intended to reduce the formation of shrinkage cracks prior to initial set and to reduce settlement shrinkage. Non-corrosive, chemically inert, and resistant to alkali attack.

#### **APPLICATIONS**

FORTA<sup>®</sup> NYLO-MONO<sup>®</sup> is primarily used with cast-in-place concrete applications such as slab-on-grade, overlays/toppings, curbs, driveways, sidewalks, basement floors, garage floors, and colored concrete, where the object is to control plastic shrinkage cracking. **Requires No Mix Design or Placement Changes!** 

#### INSTALLATION

Recommended dosage rate of FORTA<sup>®</sup> NYLO-MONO<sup>®</sup> is **1.0 lbs. per cubic yard (0.6 kg. per cubic meter)** of concrete added directly to the concrete mixing system during, or after, the batching of the other ingredients and mixed at the time and speed recommended by the mixer manufacturer (usually four to five minutes).

#### **PHYSICAL PROPERTIES**

Materials.....Virgin Nylon Form.....Monofilament Fiber Specific Gravity......1.14 Tensile Strength......140 ksi. (966 MPa) Length.......3/4" (19mm) Color.....White Acid/Alkali Resistance....Good Compliance.....A.S.T.M. C-1116

#### AVAILABILITY

FORTA<sup>®</sup> NYLO-MONO<sup>®</sup> can be purchased from FORTA Corporation or an authorized FORTA<sup>®</sup> products distributor, dealer or representative. Orders are shipped within 24 hours by small package services, commercial carrier, or air freight.

#### PACKAGING

	DOMESTIC
Bags	1.0 Pounds
Cartons	50 Bags
Pallets	

INTERNATIONAL 0.6 kg. 40 Bags 12 Cartons/480 Bags

#### WARRANTY

FORTA<sup>®</sup> products are warranted to be free of defects in material and meet all quality control standards set by the manufacturer. FORTA Corporation specifically disclaims all other warranties, express or implied. The exclusive remedy for defective product shall be to replace the product or refund the purchase price. No agent or employee of this company is authorized to vary the terms of this warranty notice. FORTA Corporation has no control over the design, production, placement, or testing of the concrete products in which FORTA<sup>®</sup> products are incorporated, and therefore FORTA Corporation disclaims liability for the end product.

FORTA Corporation's technical recommendations regarding synthetic fiber characteristics are based on years of engineering research and scores of concrete projects. FORTA<sup>®</sup> has developed a simple "4-C's" formula to help the specifier choose the right fiber for any concrete project application. By making a decision with each of the FORTA<sup>®</sup> "4-C's" categories – <u>C</u>onfiguration, <u>C</u>hemistry, <u>C</u>ontents, and <u>C</u>orrect Length–specifiers are assured of obtaining the desired fiber performance level for a given project. The following 4-C's Formula Specification has been prepared to accommodate the stated reinforcement objective for this FORTA<sup>®</sup> product grade.

**REINFORCEMENT OBJECTIVE:** To inhibit concrete cracking caused by plastic and settlement shrinkage that occurs prior to initial set.

#### DIVISION – CONCRETE SECTION – CONCRETE REINFORCEMENT SUB-SECTION – SYNTHETIC FIBROUS REINFORCEMENT

Synthetic fibrous reinforcement shall be used in the areas denoted in plans, and shall comply with the following fiber characteristics:

- 1. Configuration Fiber shall be in monofilament form.
- 2. Chemistry Fiber shall be made of 100% virgin materials in the form of fully-oriented nylon.
- 3. Contents Fiber shall be used at a minimum dosage rate of 1.0 pound per cubic yard of concrete (0.6 kg. per cubic meter of concrete).
- 4. Correct Length Fiber Length shall be a minimum of 3/4" (19mm).

Compliance: Fibers shall comply with A.S.T.M. C-1116 "Standard Specification for Fiber Reinforced Concrete and Shotcrete" and applicable national building code. The approved product is FORTA® NYLO-MONO<sup>®</sup> as manufactured by FORTA Corporation, Grove City, PA, U.S.A. Phone: 1-800-245-0306 or 1-724-458-5221; Fax: 1-724-458-8331.

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